

## Material: ASTM A988 S32205

### Standard Specification for Hot Isostatically-Pressed Stainless Steel Flanges, Fittings, Valves, and Parts for High Temperature Service

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** ASTM A988 S32205 Hot Isostatically-Pressed Stainless Steel Flanges, Fittings, Valves, and Parts for High Temperature Service

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	22.000 - 23.000		
Nickel	Ni %	4.500 - 6.500		
Molybdenum	Mo %	3.000 - 3.500		
Nitrogen	N %	0.140 - 0.200		
Copper	Cu %	0.750 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Tensile Strength in Mpa	655 min.
			Yield Strength in Mpa	450 min.
			Elongation in %	25 min.
			Reduction of Area in %	-
			Hardness in BHN	293 max.
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A240 S32205	ASTM	USA	Plate, Sheet and Strip
A276 S32205	ASTM	USA	Bar and Shapes
J93372	UNS	USA	Casting
J92205	UNS	USA	Casting
Z3CNUD26.5M	AFNOR NF	France	Casting
A995 1B	ASTM	USA	Casting
A890 1B	ASTM	USA	Casting

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